

# TRACTOL® 837

<b>Code Nr. / Colour</b>	T837	white, beige, red brown, grey
<b>Gloss</b>		
<b>Description</b>	Single pack alkyd primer undercoat, fast drying, quick and easy to apply, good corrosion protection. Recoatable with all 1 pack TRACTOL finishes.	
<b>Recommended use</b>	Designed as a single pack air drying primer for agricultural and construction equipment.	
<b><u>Product information</u></b>		
<b>Solid volume</b>	approx. 45 % (according to colour)	
<b>Recommended DFT / WFT</b>	50/110 microns to 75/170 microns	
<b>Theoretical coverage</b>	approx. 9,0 m <sup>2</sup> /litre = 6,7 m <sup>2</sup> /kg at 50 microns (Depending on the roughness of the surface and application conditions.)	
<b>Specific gravity</b>	approx. 1,35 g/cm <sup>3</sup> (depending on colour shade)	
<b>Flash Point</b>	+ 23°C	
<b>VOC</b>	approx. 450 g/litre	
<b>Storage</b>	approx. 12 month (under normal conditions)	
<b><u>Application</u></b>		
<b>Pot life</b>		
<b>Method of application</b>	Conventional spray, airless and air assisted airless, brush or roller. For conventional spray, thin only as needed for workability with no more than 10 % T002. Thinning is normally not needed for airless spray. Adjustments of pressure and change of tip size may be needed to achieve the proper spray characteristics.	
<b>Thinner / Cleaner</b>	T002	

Drying time at 65% rel. humidity	Temperature		+ 10°C	+ 20°C	+ 30°C
	touch dry			1 hrs.	30 min.
dry			4 hrs.	2 hrs.	1½ hrs.
overcoat ability		mind. max.	4 hrs.	2 hrs.	1½ hrs.

During application surface temperature should be min. 3°C above the dew point of the air.

<b>Surface preparation</b>	Shop-primed or bare steel surface, the substrate must be free of mill-scale, rust, salt, oil, grease, moisture or other contamination.	
<b>Recommended paint system</b>	1 x	TRACTOL 837
	1 – 2 x	TRACTOL 329 or TRACTOL 340
<b>Overcoat ability</b>	TRACTOL 837 can be over-coated with TRACTOL 329 or TRACTOL 340.	
<b><u>Generals</u></b>		
<b>Safety precautions</b>	a) ensure adequate ventilation b) do not inhale spray mist c) if eyes are contaminated flush with water and ask for medical attention d) avoid contact with skin e) for further information refer to the safety data sheets	
<b>Availability</b>	world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions	
<b>General remarks</b>		