

TRACTOL[®] 927

Code Nr. / Colour	T927	grey
Gloss	matt	
Description	Single pack zinc rich cold galvanizing primer. Fast drying and easy to apply, excellent corrosion protection. Overcoat able with all single pack TRACTOL products.	
Recommended use	Protection of ferrous metals. Also for touching up damaged areas.	

Product information

Solid volume	approx. 50 %
Recommended DFT / WFT	60 / 120 microns
Theoretical coverage	approx. 8,3 m ² /litre = 3,2 m ² /kg at 60 microns (Depending on the roughness of the surface and application conditions.)
Specific gravity	approx. 2,6 g/cm ³
Flash Point	+ 25°C
VOC	450 g/litre
Storage	approx. 12 month (under normal conditions)

Application

Pot life	-
Method of application	Conventional spray, airless and air assisted airless, brush or roller. For conventional spray, thin only as needed for workability with no more than 10 % T002 of recommended thinner. Thinning is normally not needed for airless spray. Adjustments of pressure and change of tip size may be needed to achieve the proper spray characteristics.
Thinner / Cleaner	T002

Drying time at 65% rel. humidity	Temperature		+ 10°C	+ 20°C	+ 30°C
	touch dry			2 hrs.	1 hrs.
dry			8 hrs.	4 hrs.	2 hrs.
overcoat ability	min.		4 hrs.	2 hrs.	1½ hrs.
	max.			7 days	

During application surface temperature should be min. 3°C above the dew point of the air.

Surface preparation	Surface to be coated must be free from dust, rust, mill scale, oil, salt, moisture and other contaminations. Best results are obtained after sandblasting SA 2½.
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Recommended paint system	1	x	TRACTOL 927
	1	x	TRACTOL 816
	1 – 2	x	TRACTOL 329

Overcoat ability	TRACTOL 927 can be over-coated with 1K-TRACTOL products.
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Generals

Safety precautions	<ul style="list-style-type: none"> a) ensure adequate ventilation b) do not inhale spray mist c) if eyes are contaminated flush with water and ask for medical attention d) avoid contact with skin e) for further information refer to the safety data sheets
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Availability	world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions
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General remarks