

TRACTOL® T816

Code Nr. / Colour	SAGT....	white, beige, red brown, grey
Gloss		
Description	Single pack alkyd primer undercoat, fast drying, quick and easy to apply, good corrosion protection. Recoat able with all 1 pack TRACTOL finishes.	
Recommended use	Designed as a single pack air drying primer for agricultural and construction equipment.	
<u>Product information</u>		
Solid volume	approx. 53 % (according to colour)	
Recommended DFT / WFT	40/75 microns	
Theoretical coverage	approx. 13,25 m ² /litre = 10 m ² /kg at 40 microns (Depending on the roughness of the surface and application conditions.)	
Specific gravity	approx. 1,32 g/cm ³ (depending on colour shade)	
Flash Point	+ 23°C	
VOC	approx. 450 g/litre	
Storage	approx. 12 month (under normal conditions)	
<u>Application</u>		
Pot life		
Method of application	Conventional spray, airless and air assisted airless, brush or roller. For conventional spray, thin only as needed for workability with no more than 10 % T002 / T072 Thinning is normally not needed for airless spray. Adjustments of pressure and change of tip size may be needed to achieve the proper spray characteristics.	
Thinner / Cleaner	T002 / VCC 20	
Drying time at 65% rel. humidity	Temperature	
	touch dry	+ 10°C + 20°C + 30°C
	dry	1 hrs. 30 min. 20 min.
		4 hrs. 2 hrs. 1½ hrs.
	overcoat ability	mind. 2 hrs. 1 hrs. 45 min.
		max. ---
	During application surface temperature should be min. 3°C above the dew point of the air.	
Surface preparation	Surface to be coated must be free from dust, rust, mill scale, oil, salt, moisture and other contaminations. TRACTOL 816 may be applied to surfaces coated with shop primer bare to steel.	
Recommended paint system	1 x TRACTOL T816 1 – 2 x TRACTOL T329	
Overcoat ability	TRACTOL T816 can be over-coated with same material or 1K TRACTOL finishes.	
<u>Generals</u>		
	For commercial user only. Attention - Avoid exposure - obtain special instructions before use.	
Safety precautions	a) ensure adequate ventilation b) do not inhale spray mist c) if eyes are contaminated flush with water and ask for medical attention d) avoid contact with skin e) for further information refer to the safety data sheets	
Availability	world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions	

General remarks

These technical data are given to you for information purpose only. They are based on our own research and experiences. No responsibility can be assumed due to different conditions during application, as these depend on factors beyond our control. In case of doubt, please consult our technical / service department. Data are subject to change without prior notice and become void five years from the date issue.