

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 22.07.2021

Revision: 22.07.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: GP Cutting Fluid**
- **Registration number** Mixture
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Product category** PC25 Metal working fluids
- **Application of the substance / the mixture** Metal working
- **Uses advised against**
Processes involving extreme heat use advised against.
Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).
The product is intended exclusively for industrial and professional use.
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Smith & Allan
Valley Street North
Darlington
County Durham
DL1 1QE
Tel: 01325 462228
Fax: 01325 368122
e-mail: enquiries@smithandallan.com
- **Further information obtainable from:** Product safety department.
- **1.4 Emergency telephone number:**
UK National Poisons Information Service. E-mail: npis.birmingham@nhs.net; Tel: +44 (0)344 892 0111

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



health hazard

- Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.

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- **2.2 Label elements**
 - **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
 - **Hazard pictograms** GHS08
 - **Signal word** Danger
 - **Hazard-determining components of labelling:**
Highly refined low-viscosity mineral oil
 - **Hazard statements**
H304 May be fatal if swallowed and enters airways.
 - **Precautionary statements**
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P331 Do NOT induce vomiting.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
 - **Additional information:**
EUH066 Repeated exposure may cause skin dryness or cracking.
 - **2.3 Other hazards**
 - **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable.

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· vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

· **Description:** A blend of highly refined mineral oils with multifunctional additives.

· **Dangerous components:**

	Highly refined low-viscosity mineral oil	 Asp. Tox. 1, H304	>50-≤100%
CAS: 128-37-0 EINECS: 204-881-4	Butylated hydroxytoluene	 Aquatic Chronic 1, H410	≤2.5%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

· 4.1 Description of first aid measures

· **General information:** Immediately remove any clothing soiled by the product.

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.

· **After skin contact:**

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· **After eye contact:**

Check for and remove any contact lenses.

Rinse opened eye for several minutes under running water. Then consult a doctor.

· **After swallowing:**

DO NOT DELAY!

Wash mouth out with water

Do not induce vomiting; call for medical help immediately.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

Seek medical treatment.

· **Information for doctor:**

High pressure injection injuries of mineral and synthetic oils through the skin require prompt surgical intervention and possibly steroid therapy, to minimise tissue damage and loss of function. Because entry wounds are small and do not reflect the seriousness of the underlying damage, surgical exploration to determine the extent of involvement may be necessary. Local anaesthetics or hot soaks should be avoided because they can contribute to swelling, vasospasm and ischaemia. Prompt surgical decompression, debridement and evacuation of foreign material should be performed under general anaesthetics, and wide exploration is essential.

Treat symptomatically and supportively.

Refer to section 11.

· 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

· 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

· 5.1 Extinguishing media

· **Suitable extinguishing agents:**

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **5.2 Special hazards arising from the substance or mixture** Combustible

· 5.3 Advice for firefighters

· **Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

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Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

· **6.1 Personal precautions, protective equipment and emergency procedures**

Particular danger of slipping on leaked/spilled product.

Ensure adequate ventilation

· **6.2 Environmental precautions:**

Do not allow to penetrate the ground/soil.

Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**

Absorb liquid components with liquid-binding material.

Send for recovery or disposal in suitable receptacles.

· **6.4 Reference to other sections** No dangerous substances are released.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**

Prevent formation of aerosols.

Ensure good ventilation/exhaustion at the workplace.

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

· **Information about fire - and explosion protection:** No special measures required.

· **7.2 Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.

· **Information about storage in one common storage facility:**

Store away from foodstuffs.

Store away from oxidising agents.

· **Further information about storage conditions:**

Store in cool, dry conditions in well sealed receptacles.

Store in a bunded area.

· **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**

· **Additional information about design of technical facilities:** No further data; see item 7.

· **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Do not carry product impregnated cleaning cloths in trouser pockets.

Wash hands before breaks and at the end of work.

Avoid close or long term contact with the skin.

Avoid contact with the eyes.

Do not eat, drink, smoke or sniff while working.

Do not inhale gases / fumes / aerosols.

· **Respiratory protection:**

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

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- **Protection of hands:**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses
- **Body protection:**
Oil resistant protective clothing
Body protection must be chosen depending on product properties, activity and possible exposure.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

· Form:	Fluid
· Colour:	Dark brown
· Odour:	Mineral-oil-like
· Odour threshold:	Not determined.

· **pH-value:** Not determined.

· Change in condition

· Melting point/freezing point:	Undetermined.
· Initial boiling point and boiling range:	Undetermined.

· **Flash point:** > 100 °C

· **Flammability (solid, gas):** Not applicable.

· **Ignition temperature:** >250 °C

· **Decomposition temperature:** Not determined.

· **Auto-ignition temperature:** Product is not self-igniting.

· **Explosive properties:** Product does not present an explosion hazard.

· Explosion limits:

· Lower:	Not determined.
· Upper:	Not determined.

· **Vapour pressure:** Not determined.

· Density at 20 °C:	0.88 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.

· Solubility in / Miscibility with water:

Not miscible or difficult to mix.

· **Partition coefficient: n-octanol/water:** Not determined.

· Viscosity:

· Dynamic:	Not determined.
· Kinematic at 40 °C:	<20.5 cSt

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· **9.2 Other information**

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** Carbon monoxide and carbon dioxide

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause bronchopneumonia or pulmonary oedema.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard**
May be fatal if swallowed and enters airways.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** Inherently biodegradable
- **12.3 Bioaccumulative potential** Product is not expected to bioaccumulate.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

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SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H304 May be fatal if swallowed and enters airways.

H410 Very toxic to aquatic life with long lasting effects.

· **Department issuing SDS:** Product safety department.

· **Contact:**

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Asp. Tox. 1: Aspiration hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

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