SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

- · Trade name: RAPIER SS3MX
- · Registration number Mixture
- · 1.2 Relevant identified uses of the substance or mixture and uses advised against
- Product category PC25 Metal working fluids
- · Application of the substance / the mixture Metal working fluid
- · Uses advised against
- Processes involving extreme heat use advised against.

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

The product is stictly intended for industrial or professional use only.

• 1.3 Details of the supplier of the safety data sheet

• **Manufacturer/Suplier:** Smith & Allan Valley Street North Darlington County Durham DL1 1QE Tel: 01325 462228 Fax: 01325 368122 e-mail: enquiries@smithandallan.com

• Further information obtainable from: Product safety department.

- · 1.4 Emergency telephone number:
- UK National Poisons Information Service. E-mail: npis.birmingham@nhs.net; Tel: +44 (0)344 892 0111

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

- · Classification according to Regulation (EC) No 1272/2008
- The product is not classified, according to the GB CLP regulation.

· 2.2 Label elements

- · Labelling according to Regulation (EC) No 1272/2008 Void
- · Hazard pictograms Void
- · Signal word Void
- · Hazard statements Void
- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

· 3.2 Chemical characterisation: Mixtures

- · Description: A blend of highly refined mineral oils with multifunctional additives.
- · Dangerous components: Void
- · Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

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•	After	eye	contact:	
•	Alter	eye	contact:	

DO NOT DELAY! Check for and remove any contact lenses.

Rinse opened eye for several minutes under running water. Then consult a doctor.

· After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; call for medical help immediately.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

· Information for doctor:

High pressure injection injuries of mineral and synthetic oils through the skin require prompt surgical intervention and possibly steroid therapy, to minimise tissue damage and loss of function. Because entry wounds are small and do not reflect the seriousness of the underlying damage, surgical exploration to determine the extent of involvement may be necessary. Local anaesthetics or hot soaks should be avoided because they can contribute to swelling, vasospasm and ischaemia. Prompt surgical decompression, debridement and evacuation of foreign material should be performed under general anaesthetics, and wide exploration is essential.

- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:
- CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- 5.2 Special hazards arising from the substance or mixture No further relevant information available.
- · 5.3 Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures Particular danger of slipping on leaked/spilled product.
- Ensure adequate ventilation
- 6.2 Environmental precautions:
- Do not allow to penetrate the ground/soil.
- Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Send for recovery or disposal in suitable receptacles.

· 6.4 Reference to other sections No dangerous substances are released.

SECTION 7: Handling and storage

\cdot 7.1 Precautions for safe handling

Prevent formation of aerosols.

Ensure good ventilation/exhaustion at the workplace.

• Information about fire - and explosion protection: No special measures required.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

• Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.

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• Further information about sto Store in cool, dry conditions in Protect from frost. Store in a bunded area.			
SECTION 8. Exposure o	controls/personal protection		
SECTION 6. Exposure C	ontrois/personal protection		
• Ingredients with limit values t The product does not contain ar at the workplace.	design of technical facilities: No further data; see item 7. that require monitoring at the workplace: ny relevant quantities of materials with critical values that have to be monitored ists valid during the making were used as basis.		
• 8.2 Exposure controls	4		
· Personal protective equipmen			
• General protective and hygier			
	ed cleaning cloths in trouser pockets.		
Avoid close or long term contact with the skin. Do not eat, drink, smoke or sniff while working.			
Do not inhale gases / fumes / ae			
Avoid contact with the eyes.	105015.		
Wash hands before breaks and a	at the end of work		
	ecessary if room is well-ventilated.		
· Protection of hands:	ceessary if foom is won ventilated.		
	permeable and resistant to the product/ the substance/ the preparation.		
	on consideration of the penetration times, rates of diffusion and the degradation		
· Material of gloves	si consideration of the period attent times, rates of antasion and the degradation		
The selection of the suitable glo and varies from manufacturer	oves does not only depend on the material, but also on further marks of quality to manufacturer. As the product is a preparation of several substances, the I can not be calculated in advance and has therefore to be checked prior to the		
· Penetration time of glove mate	erial		
	has to be found out by the manufacturer of the protective gloves and has to be		
observed.			
· Eye protection:			
Safety glasses			
Goggles recommended during r	efilling		
· Body protection:			
Oil resistant protective clothing			
Body protection must be chosen	n depending on product properties, activity and possible exposure.		
SECTION 9: Physical an	ad abamical proportion		
SECTION 9. Thysical an	lu chemical properties		
• 9.1 Information on basic phys	ical and chemical properties		
· General Information	r		
· Appearance:			
Form:	Fluid		
Colour:	Brown		
· Odour:	Mineral-oil-like		
· pH-value (50 g/l) at 20 °C:	9.0-9.4		
	ייי איי		
• Change in condition			
Melting point/freezing point	t: Undetermined.		

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Initial boiling point and boiling range: Undetermined.		
· Flash point:	> 100 °C	
· Ignition temperature:	>250 °C	
· Auto-ignition temperature:	Product is not self-igniting.	
· Explosive properties:	Product does not present an explosion hazard.	
· Density at 20 °C:	1.01 g/cm ³	
 Solubility in / Miscibility with water: 	Emulsifiable.	
• Viscosity: Kinematic at 40 °C:	150-300 cSt	
• 9.2 Other information	No further relevant information available.	

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability
- · Thermal decomposition / conditions to be avoided:
- No decomposition if used and stored according to specifications.
- 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid No further relevant information available.
- · 10.5 Incompatible materials: Strong oxidising agents.
- \cdot 10.6 Hazardous decomposition products:
- Carbon monoxide and carbon dioxide Nitrogen oxides (NOx)

SECTION 11: Toxicological information

· 11.1 Information on toxicological effects

- · Acute toxicity Based on available data, the classification criteria are not met.
- · Primary irritant effect:
- Skin corrosion/irritation Based on available data, the classification criteria are not met.
- Serious eye damage/irritation Based on available data, the classification criteria are not met.
- Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- · Additional toxicological information:

The Control of Substances Hazardous to Health Regulations (COSHH) requires exposure to metalworking fluids by inhalation, ingestion or skin contact to be prevented where reasonably practicable, or failing that, adequately controlled.

Exposure to metalworking fluids can cause irritation of the skin, dermatitis and breathing problems following repeated exposure. Additionally, if not controlled properly, fluid systems that contain water-mixes can become highly contaminated with microorganisms. These organisms, their metabolites and their remains can affect human health if they should enter the breathing zones of workers and other persons leading to chronic respiratory diseases. Such contamination of fluids and associated machinery and pipework must be appropriately monitored and controlled. Direct means of measuring such contamination must be used in conjunction with other relevant checks on fluid quality. Also, systems containing water-mixes must be appropriately cleaned on a regular basis.

- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- \cdot Reproductive toxicity Based on available data, the classification criteria are not met.
- \cdot STOT-single exposure Based on available data, the classification criteria are not met.
- \cdot STOT-repeated exposure Based on available data, the classification criteria are not met.

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• Aspiration hazard Based on available data, the classification criteria are not met.

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SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- · 12.2 Persistence and degradability Inherently biodegradable
- \cdot 12.3 Bioaccumulative potential Product is not expected to bioaccumulate.
- · 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- \cdot 12.5 Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.
- · 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

· 13.1 Waste treatment methods

· Recommendation

- Recommended Hierarchy of Controls:
- Minimise waste;
- Reuse if not contaminated;
- Recycle, if possible; or
- Safe disposal (if all else fails).

Must not be disposed together with household garbage. Do not allow product to reach sewage system. Contact waste processors for recycling information.

Delivery of waste oil to offically authorised collectors only.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

· Uncleaned packaging:

· Recommendation:

Disposal must be made according to official regulations.

Container remains hazardous when empty. Continue to observe all precuations.

Containers, even those that are "empty," may contain residues that can develop flammable vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

· 14.1 UN-Number		
· ADR, ADN, IMDG, IATA	Void	
· 14.2 UN proper shipping name		
· ADR, ADN, IMDG, IATA	Void	
· 14.3 Transport hazard class(es)		
· ADR, ADN, IMDG, IATA		
· Class	Void	
· 14.4 Packing group		
· ADR, IMDG, IATA	Void	

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 14.5 Environmental hazards: Marine pollutant: 	No
• 14.6 Special precautions for user	Not applicable.
• 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code Not applicable.	
· Transport/Additional information:	Not dangerous according to the above specifications.
· UN "Model Regulation":	Void

SECTION 15: Regulatory information

• 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture No further relevant information available.

• 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Product safety department.
- · Contact:
- Abbreviations and acronyms:
 ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative