



## Marine & Protective Coatings

# TRACTOL® T729

<b>Code Nr. / Colour</b>	PBP	beige, red brown
<b>Gloss</b>	matt	
<b>Description</b>	Low film thickness etches primer super quick drying, excellent adhesion and weld ability. Developed for steel, galvanised steel and aluminium. Recoat able with nearly all TRACTOL products.	
<b>Recommended use</b>	One component air or forced drying etch primer for agriculture and built dry machinery.	
<b><u>Product information</u></b>		
<b>Solid volume</b>	approx. 20 % (according to colour)	
<b>Recommended DFT / WFT</b>	20 / 100 microns	
<b>Theoretical coverage</b>	approx. 10 m <sup>2</sup> /litre = 10 m <sup>2</sup> /kg at 20 microns (Depending on the roughness of the surface and application conditions.)	
<b>Specific gravity</b>	approx. 1,0 g/cm <sup>3</sup> (depending on colour shade)	
<b>Flash Point</b>	+ 22°C	
<b>VOC</b>	approx. 740 g/litre	
<b>Storage</b>	approx. 6 month (under normal conditions)	

### Application

<b>Potlife</b>	
<b>Method of application</b>	Conventional spray, airless and air assisted airless, brush or roller. For conventional spray, thin only as needed for workability with no more than 15 % VPB 52 (T017) of recommended thinner. Adjustments of pressure and change of tip size may be needed to achieve the proper spray characteristics.
<b>Thinner / Cleaner</b>	VPB 52 (T017)

Drying time at 65% rel. humidity	Temperature	+ 10°C		+ 20°C		+ 30°C	
		touch dry		20 min.		10 min.	
dry			1 h		30 min.		20 min.
overcoat ability	mind.		4 h		2 h		1,5 h
	max.				-		

During application surface temperature should be min. 3°C above the dew point of the air.

<b>Surface preparation</b>	Surface to be coated must be free from dust, rust, mill scale, oil, salt, moisture and other contaminations.
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<b>Recommended paint system</b>	1 x TRACTOL T729
	1 x TRACTOL T816
	1 – 2 x TRACTOL T329

<b>Overcoat ability</b>	TRACTOL T729 can be over-coated with TRACTOL-products.
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### Generals

<b>Safety precautions</b>	a) ensure adequate ventilation b) do not inhale spray mist c) if eyes are contaminated flush with water and ask for medical attention d) avoid contact with skin e) for further information refer to the safety data sheets
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<b>Availability</b>	world-wide; minor product modifications may exist in order to comply with legislation or particular local conditions
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### **General remarks**

These technical data are given to you for information purpose only. They are based on our own research and experiences. No responsibility can be assumed due to different conditions during application, as these depend on factors beyond our control. In case of doubt, please consult our technical / service department. Data are subject to change without prior notice and become void five years from the date issue.